



TECHNICAL DATA

TRI-Logic™ RTD

Tapping Fluid That Fortifies Cutting Fluids

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Description

ROCOL **TRI-Logic RTD** is a high performance lubricant designed for selective application on arduous operations such as reaming, tapping and drilling. The blend of lubricity and extreme pressure additives significantly reduce friction, extend tool life and improve surface finish.

ROCOL **TRI-Logic RTD** is suitable for use on a wide range of ferrous and non-ferrous materials such as stainless steel, titanium and nimonics. When used on machine tools with water mix flood applied cutting fluids the fully emulsifiable product mixes into the fluid and enhances the overall cutting performance.

Outstanding Features

- **Ultimate cutting performance**
- **Extends tool life**
- **Improves surface finish**
- **Reinforces water mix cutting fluids**
- **Resists degradation**
- **Easily removed by aqueous cleaners**
- **Low odour - pleasant to use**
- **Contains no silicones**
- **Suitable for use on CNC machines**
- **Optimised for use in the TRI-Logic system**

Directions for use

ROCOL **TRI-Logic RTD** should be applied directly to the cutting zone. For automatic application systems reservoirs and pipework should be drained prior to filling with **TRI-Logic RTD**.

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL and TRI-Logic are trade marks of ITW inc

The information in this publication is based on our experience and reports from customers.
There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

Technical Data (typical values)

<i>Appearance:</i>	<i>Clear brown liquid</i>
<i>Odour:</i>	<i>Mild</i>
<i>Viscosity:</i>	<i>60 cSt at 40°C</i>
<i>Density at 20°C:</i>	<i>1.01 g/cm³</i>
<i>Storage:</i>	<i>Store at normal ambient temperature (5 to 30°C)</i>

Pack sizes and part codes

350 ml	part code 53003
5 ltr	part code 53006
20 ltr	part code 53008

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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