



Vanishing Oils

RichardsApex has specialized in custom formulating evaporating oils and solvent base lubricants for many years. These oils have gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. These low viscosity oils may be used on ferrous, nonferrous and alloy metals.

RECOMMENDED USES:

- **Light gauge blanking, drawing, and perforating**
- **Roll forming light gauge steel**
- **Stranding lube for ferrous and nonferrous wire**
- **Coiling lube for welding wire**
- **Final pass lube in dry drawing to reduce soap powder residual**
- **Pay-off aid for tightly spooled wire**

The following is a partial listing of the many products available in this series:

<u>Product</u>	<u>Wt./Gal.(lbs.)</u>	<u>Description</u>
V-4AH	6.34	Rapidly evaporates
V-4AF	6.34	Quickly and completely evaporates
V-4B	6.42	Evaporating oil with fatty additive
V-4BR	6.42	Evaporating oil with fatty additive plus inhibitor
V-4JC	6.42	Evaporating oil with polymer additive to enhance lubrication
V-5BM	6.67	Evaporating oil containing both mineral oil and fatty lubricity agents
V-21	6.71	Base evaporating oil
V-22	6.78	Evaporating oil containing high percentage of fatty lubricity agent.
V-23	6.74	Evaporating oil with mineral oil additive
V-27	6.6	Evaporating oil with copper corrosion inhibitor
V-40	6.51	Fast evaporation rate with a flash point of 150° F.
V-46BR	6.73	Leaves heavier residual film than other evaporating oils.