

TECHNICAL DATA SHEET

Envirocut 135

Description

A non-HAP, non-VOC, biodegradable, renewable, fully synthetic ester based product suitable for high performance machining including broaching, gear hobbing, tapping and drilling. The product gives ultimate surface finish and tool-life.

Benefits

- Excellent lubricity
- Excellent EP Performance.
- Cost effective
- Non-HAP
- Excellent surface finish
- Enhanced Tool-life
- Very economical in-use
- Non hazardous air pollutant.

Typical Physical Properties

Appearance	Almost water white
Specific Gravity	~0.9 @ 20°C
Foaming Tendency	Low
Viscosity at 40°C	35 cSt
Lubricity	Very High
Chlorine (elemental)	Nil
Sulphur (active)	Nil
Usage Concentration	As supplied

Application Method

Envirocut 135 is suitable for heavy duty grinding and machining of all metals.

Envirocut 135 can be applied in mist and flood applications.

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