

PRODUCT DATA

CUTMAX 226®

DESCRIPTION

CUTMAX 226 is clear, light coloured, moderately viscous cutting oil, fortified with saponifiables and containing sulphur and chlorine as anti-weld additives.

INTENDED USES

CUTMAX 226 is designed as a general purpose cutting oil for ferrous metals. This product was developed especially for use in automatic screw machines and gear hobbers. It is very efficient for drilling, turning, tapping, threading or broaching operations, where high-speed tools are employed.

TYPICAL PHYSICAL PROPERTIES

Viscosity at 40°C	140 - 160 SUS
Saponifiables	10% (average)
Sulphur (total)	2%
Chlorine	3%

ADVANTAGES

- ❖ **CUTMAX 226** is a stable product.
- ❖ It is a moderately viscous.
- ❖ It contains sulphur and chlorine as anti-weld properties to assure good tool life and smooth finishes.
- ❖ It possesses excellent cooling ability.
- ❖ It drains rapidly from the work, as well as the chips.



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AVAILABILITY

CUTMAX 226 is made in Canada and is sold by the litre in 205 litre drums, and in 20 litre pails.

STORAGE / HANDLING / DISPOSABILITY

No health or safety hazards exist when **CUTMAX 226** is stored, used and disposed of in accordance with the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

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