



Sevora 721 M

Neat Cutting Oil

Description; Description

Sevora 721 M is a medium viscosity, mild EP neat cutting oil. It consists of a highly refined mineral oil and chlorine-free performance additives.

Applications; Applications

Sevora 721 M is recommended for general machining operations including light gear cutting and surface grinding of free cutting, low/medium tensile steels and non-ferrous metals. To obtain the best performance with

Sevora 721 M, it is recommended that the oil is filtered regularly. This treatment avoids recycling metal fines and prolongs tool life and maintains surface finish.

Main Benefits; Main Benefits

- Light colour
- Low odour
- Wide range of applications
- Excellent tool life

- Minimal need for tool grinding and resetting
 - Maintenance of good surface finish
 - Rationalisation of stocks
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Storage; Storage

All packages should be stored under cover. Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and the obliteration
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of drum markings. Products should not be stored above 60°C, exposed to hot sun or freezing conditions.; of drum markings. Products should not be stored above 60°C, exposed to hot sun or freezing conditions.

Health, Safety and Environment; Health, Safety and Environment

Health, safety and environmental information is provided for this product in the Materials Safety Data Sheet. This gives details of potential hazards, precautions and First Aid measures, together with environmental effects and disposal of used products.; Health, safety and environmental information is provided for this product in the Materials Safety Data Sheet. This gives details of potential hazards, precautions and First Aid measures, together with environmental effects and

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disposal of used products.

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Typical Characteristics; Typical Characteristics

	Test Methods; Test Methods	Units; Units	Grade ;; Grade :
			Sevora 721 M
Appearance			clear
Colour			amber
Density at 15 °C	ISO 3675, ASTM D1298	kg/m ³	876
Viscosity KV @ 40 °C	ISO 3104, ASTM D445	mm ² /s	22
Flash Point (PMC)	ISO 2719, ASTM D93	°C	190
Copper Corrosion	ISO 2160, ASTM D130		2C

The above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

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